HARDWARE KIT FOR ALL POWER-POLE® MODELS
EXCLUDING 8’ & 10’ BLADE EDITIONS
INSTRUCTIONS

Hardware:
A. (2) 3/8” x 3-1/2” Bolts
B. (6) 5/16” x 3-1/2” Bolts
C. (1) 1/4” x 3-1/2” Bolt
D. (2) 1/4” x 2” Bolts
E. (4) 3/8” Bushings (stern bracket)
F. (8) 3/8” Bushings (u-channel)
G. (4) 3/8” Bushings (small outer)
H. (4) 3/8” Washers
I. (2) 3/8” Lock Nuts (thin)
J. (16) 5/16” Bushings (u-channel & stern bracket)
K. (12) 5/16” Bushings (small outer)
L. (12) 5/16” Washers
M. (6) 5/16” Lock Nuts (thin)
N. (2) Large Ram Spacers
O. (4) Medium Ram Spacers
P. (2) Small Ram Spacers
Q. (2) Teflon Tubes
R. (1) 1/4” Lock Nut (thin)
S. (6) 1/4” Bushings (small white)
T. (1) 1/4” Bushing (long white)
U. (2) 1/4” Bushings (short white)
V. (6) 1/4” Washers
W. (2) 1/4” Lock Nuts (tall)

Installation Tools:
• 7/16”, 1/2” and 9/16” Wrench
• 7/16”, 1/2” and 9/16” Socket
• Ratchet
• 3/8” Drill Bit
• Electric Drill

WARNING: Never touch spike with bare hands.

NOTES:
• Follow sections specific to your Power-Pole make and model.
• Remove old hardware and follow installation diagram to install new hardware.

Need help? Contact our Technical Support Team at 1 + 813.689.9932 Option 2
**KNUCKLE BOLT SET 5/16” (UPPER OR LOWER)**

**NOTES:**
- Tighten nuts (M) flush with end of bolt using a 1/2” socket and wrench.
- If existing Power-Pole Knuckle has 1/4” bolt; drill out with 3/8” drill bit.

**CYLINDER BOLT SET 5/16” (TOP OR BOTTOM)**

**NOTE:** Tighten nuts (M) flush with end of bolt using a 1/2” socket and wrench.

**IMPORTANT:** If your cylinder is side-loaded, use large ram spacer (N) and small ram spacer (P). Large Ram Spacer (N) should be on same side as hydraulic fitting.
STERN BRACKET BOLT SET 1/4” (UPPER BOLT ONLY)

NOTES:
- Tighten nut (R) snug using a 7/16” socket and wrench.
- Hydraulic lines do not need to be disconnected from hydraulic cylinder.
- Refer to next section for lower 5/16” bolt replacement.

Compatible with the Following
- Power-Pole 6’ (2008 & Earlier)
- Power-Pole Sportsman 6’ (2010 & Earlier)

STERN BRACKET BOLT SET 5/16” (UPPER OR LOWER)

Compatible with the Following
- Power-Pole XL (2008 & Earlier)
- Power-Pole Pro Series 6’,8’ (2009 & Earlier)
- Power-Pole Sportsman Series 8’ (2009-2011)
- Power-Pole Sportsman Series 6’ (2009-2010)
  (Lower Stern Bolt Only)

NOTES:
- Drill out old teflon tubes (Q) using a 3/8” drill bit.
- Tighten nuts (M) snug using a 1/2” socket and wrench.
STERN BRACKET BOLT SET 3/8” (UPPER OR LOWER)

Compatible with the Following
- Power-Pole Pro Series 6’, 8’ (2010-2011)
- Power-Pole Signature Series (All Models)
- Power-Pole Pro II Series (All Models)
- Power-Pole Sportsman II Series 8’ (2012 & Later)

NOTE: Tighten nuts (I) snug using a 9/16” socket & wrench.

IMPORTANT: For Sportsman II models, use large bushings (F) instead of long bushings (E).

EVERFLEX™ SPIKE BOLT SET

NOTE: Tighten nuts (W) snug using a 7/16” socket & wrench.

Everflex Spike NOT included with rebuild kit.
To order, visit an authorized dealer or call Product Support at 813-689-9932 opt. 2 for a replacement if needed.

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